

Cat® 320D/D2 HYDRAULIC EXCAVATOR



Engine Repair Options – C6.4/C7.1 Engine

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level 1	level 2	level 3	level 4	level 5
Onsite Repair Resealing & Rebearing	Workshop Repair Minor Overhaul	Workshop Repair Major Overhaul	GAINWELL™ Exchange	Cat® New Engine
Job Scope:	Job Scope:	Job Scope:	Job Scope:	Job Scope:
 Remove & Install required components as per repair parts list indicated Inspect & Repair Cylinder head Inspect & Recondition Water Pump Replace coolant temp regulator Replace all Seals, Gaskets, Pison Rings, Connecting rod Bearings & Filters Perform PM service Inspect Cylinder head valves, Valve springs, Rotocoils, Connecting Rod, Pistons, Piston Cooling Jet, Rocker Assy, Push rod, Lifter & Valve Bridge Inspect Turbocharger & Oil Pump Check Operation & Pre-delivery inspection 	 Level-1 Job scope + Jobs as indicated below Disassembly of complete engine Remove & Install required components as per repair parts list indicated Replace Piston rings, Fuel & Oil line hoses, Fan belts, Breathers & Oil Pump Inspect Cylinder Block, Crankshaft, Camshaft, Cylinder Pack & Piston cooling jet Inspect Gear Train, Flywheel, Vibration damper & Exhaust Manifold Inspect Fuel Pump, Injectors & Fuel lines Inspect Water pump, Oil cooler & cooling lines Inspect Fan Drive. Inspect Wiring Harness & Sensors Check Operation on Dynomometre & Pre-delivery inspection 	 Disassembly of complete engine Remove & Install required components as per repair parts list indicated All multiple-life parts will be inspected & reconditioned (if necessary) according to Caterpillar Reuse & Salvage guidelines Repair Cylinder Head, Water Pump, Fan drive Fuel Injection Pump, Injectors will be replaced by New/Reman Replace Engine Oil Pump Check Operation on Dynomometre & Pre-delivery inspection 	 Remove Failed Engine & Install with GAINWELL™ Remanufactured component Inspect Failed Engine as per the core acceptance criteria Check Operation on the machine 	 Remove Failed Engine & Install with CAT® new engine Check Operation on the machine
Features and Benefits	Features and Benefits	Features and Benefits	Features and Benefits	
 Proactive Repair extends life of the engine Improves Starting ability & productivity Less Oil consumption Expert advice & repair Warranty valid for replaced parts 	 Restores Power & Fuel consumption Warranty valid for replaced parts 	 Resets the Engine life Warranty valid for replaced parts 	 Reduced downtime of equipment Ex-stock availability Warranty valid for 01 year or 3000 Hours which one is earlier 	 Reduced downtime of equipment Ex-stock availability Warranty valid for 01 year and Unlimited Hours
Package Price	Package Price	Package Price	Package Price	Package Price
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About Us

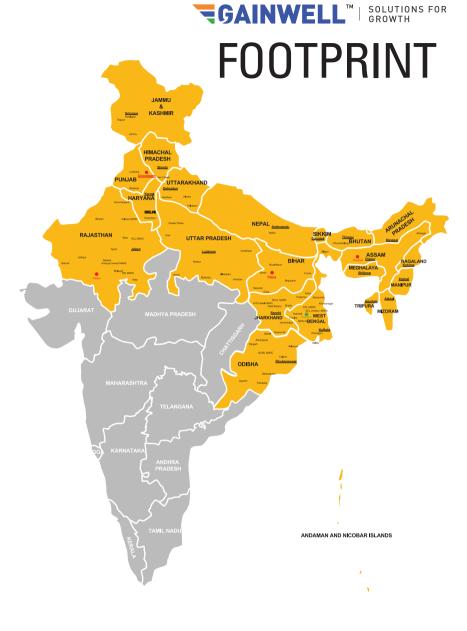
GainwellTMCommosales Private Limited operates s the authorized Cat® dealer in North and East India and Bhutan. Gainwell sells and services an extensive range of Cat equipment for construction, mining and several infrastructure applications. The enduring partnership of 73 years with Caterpillar provides GainwellTM with the desired competitive edge; one that is entirely customer centric.

Gainwell $^{\text{TM}}$ is also responsible for sales and service of Hindustan –

a Caterpillar brand for North and East of India and Bhutan. Hindustan 2021 Z bar loader is a widely popular brand of wheel loader in India used in heavy construction. Gainwell has also entered into tie up with SITECH for the GPS based connected site solutions.

Along with these machinery offerings, Gainwell has brought in a world class generator sets brand FG Wilson to cater essential power for critical applications such as hospitals, airports, data centres, telecommunication networks as well as residential properties and factories. This product range is designed exclusively for the Indian market and is available from 10 – 200 KVA. Designed to meet local legislative requirements for both emissions and noise levels, the FG Wilson range provides outstanding value for money, guaranteeing maximum efficiency & productivity.

GainwellTM is spread across four territories with a footprint that spans over 80 branches, area offices, retail outlets, workshops and rental outlets. GainwellTM footprints and other Caterpillar authorised network ensures that we are able to serve our customers anywhere in the country.



As a part of its values driven culture, GainwellTM is committed to good corporate citizenship and believes that as an organization it has a responsibility towards society, community and environment. The various CSR initiatives are carried out continuously – aimed at touching lives and making a difference.

Gainwell™ Commosales Private Limited

(Formerly Tractors India Private Limited)

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